GELEST, INC.

11 East Steel Rd. Morrisville, PA 19067 Phone: (215) 547-1015

MATERIAL SAFETY DATA SHEET EMERGENCY TELEPHONE CHEMTREC: 1-800-424-9300

NAME USED ON LABEL: Zipcone[™] FA CHEMICAL NAME: POLY(DIMETHYLSILOXANE), DIACETOXYMETHYL TERMINATED, 50% dispersion in tetrahydrofuran/dioxane SYNONYM: ACETOXY CURE SILICONE RTV DISPERSION CHEMICAL FAMILY: SILICONE HMIS CODES HEALTH: 3 FLAMMABILITY: 4 REACTIVITY: 1

INGREDIENTS

% TLV IDENTITY CAS NO. OSHA PEL POLY(DIMETHYLSILOXANE), DIACETOXYMETHYL TERMINATED 70900-20-81 45-55 not established not established TETRAHYDROFURAN 109-99-9 30-40 200ppm 200ppm DIOXANE 123-91-1 15-20 100ppm(skin) 25ppm(skin)

PHYSICAL DATA

Boiling Point: 65°C- initial (THF)Melting Point: <-60°C</th>Specific Gravity: 0.97Vapor Pressure: not determinedVapor Density (air = 1): 2.5 (THF)Solubility in water: insoluble, reacts% volatiles: <5</td>Evaporation rate: N/A

Appearance & Color: Clear liquid, acrid odor of acetic acid (vinegar).

FIRE & EXPLOSION DATA

Flash Point, COC: 0°C (32°F) Autoignition Temp.: not determined Flammability Limits- LEL: NA UEL: NA

Extinguishing Media: Water spray or fog, foam, carbon dioxide, dry chemical. Special Fire Fighting Procedures: Avoid eye and skin contact. Do not breathe fumes or inhale vapors.

Unusual Fire and Explosion Hazards: Irritating fumes and organic acid vapors may develop when material is exposed to elevated temperatures or open flame.

-1-(PP1-ZPFA)

ENVIRONMENTAL INFORMATION

Spill response: Sweep material and transfer to a suitable container for disposal.

Recommended Disposal: Incinerate. Follow all chemical pollution control regulations.

HEALTH HAZARD DATA

Liberates acetic acid on exposure to moisture in air and living tissue. Dioxane, a solvent component, is an experimental carcinogen.

Eye Contact: Will cause immediate severe eye irritation, mild lachrymator.

Skin contact: Mildly toxic. Avoid Contact.

Inhalation: Repeated exposure to dioxane affects the liver and kidneys.

Oral Toxicity: not determined Inhalation Toxicity: not determined

SUGGESTED FIRST AID

EYES: In case of contact, immediately flush eyes with flowing water for at least 15 minutes. Get medical attention.

SKIN: Flush with water, then wash with soap and water.

INHALATION: Move exposed individual to fresh air. Administer oxygen if needed. Call a physician.

INGESTION: Never give fluids or induce vomiting if patient is unconscious or having convulsions. To conscious individual give one full cup of water to dilute ingested material. Get medical attention.

REACTIVITY DATA

Stability: Stable in sealed containers

Conditions to avoid: Store away from oxidizers. Exposure to moisture in air generates acetic acid vapors. Solvent components can form peroxides when exposed for extended periods to air.

Hazardous decomposition products: Organic acid vapors and silicon dioxide.

-2-(PP1-ZPFA)

SPECIAL PROTECTION INFORMATION

Ventilation: Local exhaust is required. Mechanical is recommended. Respiratory Protection: If exposure exceeds TLV, NIOSH approved organic vapor respirator. Eye and Face Protection: Chemical worker's goggles. Do not wear contact lenses. Other Clothing and Equipment: Rubber, neoprene or nitrile gloves. An eyewash and emergency shower should be available. Launder clothing before reuse.

OTHER PRECAUTIONS

For research and industrial use only.

Storage and Handling: Store in sealed containers.

TRANSPORTATION

DOT SHIPPING NAME: COATING SOLUTION (TETRAHYDROFURAN & DIOXANE) DOT HAZARD CLASS: 3 DOT LABEL: FLAMMABLE LIQUID DOT ID No: UN 1139 PG: II

Prepared by safety and environmental affairs

ISSUE DATE PP1-ZPFA: 1/13/03 SUPERSEDES: 9/12/95

The information contained in this document has been gathered from reference materials and/or Gelest, Inc. test data and is to the best knowledge and belief of Gelest, Inc. accurate and reliable. Such information is offered solely for your consideration, investigation and verification. It is not suggested or guaranteed that the hazard precautions or procedures described are the only ones which exist. Gelest, Inc. makes no warranties, express or implied, with respect to the use of such information and assumes no responsibility therefore.

-3-(PP1-ZPFA)