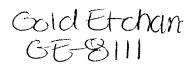
MATERIAL SAFETY DATA SHEET



SECTION 1. PRODUCT AND COMPANY IDENTIFICATION

MANUFACTURER: TRANSENE COMPANY, INC.

ADDRESS: DANVERS INDUSTRIAL PARK

10 ELECTRONICS AVENUE DANVERS, MA 01923,

TEL: (978) 777-7860 FAX: (978)-739-5640

WWW.TRANSENE.COM

EMERGENCY NO. 1-800-424-9300 CHEMTREC

MATERIAL NAME: GOLD ETCHANT TYPE GE-8111

REVISED: March 2009

CHEMICAL FAMILY: 12 complex aqueous solution

SECTION 2. HEALTH HAZARD INFORMATION

GHS Classifications

Oxidizing liquids: No

Acute toxicity Oral: Category 4 Acute toxicity Inhalation: None

Skin corrosion / Skin irritation: Category 3 Serious eye damage / Eye irritation: Category 2

Respiratory or skin sensitization: No

Special target organ systemic toxicity repeated exposure: Category 2

Acute aquatic environmental hazards: Category 3

Pictograms or Hazard symbols



Warning Harmful if swallowed. Warning
Causes mild
skin irritation.

Warning Causes eye irritation. Harmful to aquatic life.



Warning
May cause damage to endocrine
or gastrointestinal system
through prolonged or repeated
exposure.

Precautionary Statement Prevention

Use only in a well-ventilated area. Do not eat, drink or smoke when using this product. Do not breathe fume/gas/mist/vapors/spray.

Wear protective gloves/protective clothing /eye protection/face protection.

Wash the hands thoroughly after handling.

Avoid release to the environment

SECTION 3.COMPOSITION/INFORMATION ON INGREDIENTS

Material		Wt %
Iodine	CAS# 7553-562	5
Potassium Iodide	CAS# 7681-11-0	10
Ammonium Phosphate D	Dibasic CAS#7783-28-0	5
Phosphoric Acid	CAS# 7664-38-2	5
Water		75
Total		100

SECTION 4. FIRST AID MEASURES

EFFECTS OF OVEREXPOSURE

FIRST AID:

Eye Contact: Irritant to naked eye; in case of contact flush eyes well for 15 minutes, lifting the lower and upper eyelids occasionally.

Skin Contact: Obtain medical attention: Irritant to exposed skin. Flush skin well with water for 15

minutes, wash with soap and water. Remove affected clothing, get medical attention.

Inhalation: If inhaled, remove to fresh air. If not breathing give artificial respiration. Seek medical attention.

Ingestion: Give water or milk to drink. Induce vomiting if medical help is not immediately available. Never give anything by mouth to an unconscious person. Get Medical Attention immediately.

SECTION 5. FIRE FIGHTING MEASURES

Division and Mothod	Autoignition Temp.	Flammability Limits In Air	LOWER	<u>UPPER</u>
Flash Point and Method	NA	Tammaomity Emilia in 7 in	NA	NA
non-flammable	1421			

Extinguishing media: Water spray or fog, carbon dioxide and dry chemical! anything suitable for surroundings Water may cause frothing! Wear chemically retardant gear and NIOSH approved Special fire fighting procedures: self-contained breathing apparatus. Thermal decomposition produces toxic fumes. Contact with oxidizing reagents may cause extremely violent combustion.

SECTION 6. ACCIDENTAL RELEASE MEASURES

SPILLS, LEAKS: Ventilate area of leak or spill. Clean up personnel should wear protective clothing and NIOSH approved respirator. Dike and cover the contaminated areas with sodium sulfite or sodium thiosulfite. Neutralize slurry with soda ash. Neutralized waste may be transferred to a closed container and sent to an approved waste disposal facility.

SECTION 7. HANDLING AND STORAGE

Storage & Handling Information Store below 80 degrees F. Store in a cool dry place. Do not store near incompatible products or open flame. Store away from direct sunlight.

SECTION 8. EXPOSURE CONTROL/PERSONAL PROTECTION

Respiratory protection: Wear NIOSH/MESA approved full or half face piece (with goggles) respiratory protective equipment to avoid exposure to iodine vapors above 0.1ppm. A respiratory protection program complying with requirements of 29CFR 1910.134 is recommended.

Ventilation: Where adequate ventilation is not available, use NIOSH approved vapor respirator with dust, fume

Cold Etchant GET 8111

and mist filters. Local ventilation through fume hoods or laminar flow stations is also preferred. Keep fumes away from strong bases.

Protective gloves: Skin contact should be minimized through use of rubber gloves.

Other protective equipment: Steel tipped shoes/eye wash station/chemical safety chemical retardant clothing.

Eye protection: Safety goggles / face shield

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Form: Liquid

Appearance: red brown Odor: mild odor.

pH: 2-3 -10 °C Melting point:

Boiling point/Boiling range: 100-105 °C

Flash point: N.A.

Ignition point: Will not ignite.

Danger of explosion: Product is not explosive

Decomposition temperature: $> 150 \, {}^{\circ}\text{C}$ Vapor density (Air = 1): N/A Volatiles, %: 75 Vapor pressure at 15° C, mm Hg:

Specific gravity: 1.15 g/cc

Solubility in / Miscibility: Completely miscible in water

Evap. Rate (Water = 1):

Propyl butyl-carbinol/moisture distribution coefficient: Aqueous solution

SECTION 10. STABILITY AND REACTIVITY

Stability

Stable

Conditions to avoid: Excess heat, reacts with NH4OH to form

Unstable

shock sensitive iodides.

Incompatible with:

Strong reducing agents, ammonia, powdered metals, alkali metals.

Hazardous decomposition products: oxides of iodine and iodine fumes

Hazardous May occur Conditions to avoid: Excess heat, damp.

polymerization: Will not occur X

SECTION 11. TOXICOLOGICAL INFORMATION

EFFECTS OF EXPOSURE:

Ingestion: May cause burning sensations, severe corrosive gastroenteritis, abdominal pain, diarrhea, fever, vomiting, stupor and shock. Probable lethal dose is 2 to 4 gm of free jodine.

Inhalation: Highly irritant to the mucous membranes and respiratory tract. Excessive tears, rhinitis, tightness in the chest, sore throat, headache and delayed pulmonary edema can result.

Skin contact: The crystalline form or strong solutions are severe skin irritants. Lesions resemble thermal burns.

Eye contact: Vapors severely irritate the eyes. Cause tearing and inflammation of the eyelids.

Chronic exposure: May cause insomnia, conjunctivitis, inflammation of the nasal mucous, bronchitis, tremor, rapid heart beat, diarrhea and weight loss. Allergic sensitization can occur.

Aggravation of pre-existing conditions: Person with pre-existing skin disorders, eye problems, impaired respiratory function or disease of the thyroid, lungs or kidney may be more susceptible to the effects of the substance.

Test data: There is no test data for this product. Composition test data:

Iodine : LD_{LO} : 28mg/Kg (Humanity, Oral)

LC_{LO:} 137ppm/1H (mouse, Inhalation)

Potassium Iodide: LD₅₀: 2279mg/Kg (mouse, Oral)

SECTION 12. ECOLOGICAL INFORMATION

Persistence/degradability: No test data found.

Bioaccumulation: There is no evidence of bioaccumulation.

Ecotoxicity: There is no test data for this product. Composition information:

Potassium Iodide : LC₅₀(fish) : 8960mg/L/96h

Iodine : $LC_{50}(fish)$: 0.1 mg/196h

SECTION 13. DISPOSAL CONSIDERATIONS

DISPOSAL: Dispose of in accordance with all federal state and local regulations. Send waste to an approved waste disposal facility.

SECTION 14. TRANSPORTATION INFORMATION

UN/No: Non-regulated/non-restricted.

SECTION 15. REGULATORY

SARA Title III Hazard Classes: Fire Hazard--No Release of Pressure--No Acute Health Hazard--No

SECTION 16. OTHER INFORMATION

NFPA Codes:

Health: 2

Flammability: 0 Reactivity: 0

Other: N/A

Gold Etchar GB-8111

ADDENDUM TO MATERIAL SAFETY DATA SHEET REGULATORY STATUS

THIS ADDENDUM MUST DETACHED FROM THE MSDS ALUM TYPE D		<u>CH</u>					
IDENTIFIES SARA 313 S I	<u>UBSTANC</u>	E(S)	HAZARD CATEGORIES FOR SARA				
Any copying or distribution of the MSDS must		Section 311/312 Reporting					
include a copy of this adder (Chem.Key:PHACD)	<u>ıdum</u>		Acute X	Chronic X	<u>Fire</u>	Pressure	Reactive X
Product or Components Of Products		EHS Sect. 02 TPQ (lbs.)	SARA Secti	on 313 Chemic Chemic Catego	al	CERCLA Sec. 103 RQ (lbs.)	RCRA Section 261
IODINE (7553-56-2)	No	No	No	No		No	No
SARA Section 302 EHS RC SARA Section 302 EHS TP following a Threshold Plant than 100 micrometers, the T SARA Section 313 Chemica 372.65. CERCLA Sec 103: Comprehair, land or water of these has National Response Center (8 RCRA: Resource Conservat hazards and toxic under 40 (9)	Q: Threshoding Quantifureshold Pals: Toxic Salensive Envizardous summers of the Salens	old Planning ty signifies lanning Quastances stronmental bstances who will be stanced to the lamation A	g Quantity of E that if the mat antity + 10,000 subject to annu- Response, Co hich exceed the at 40 CFR 302	extremely Hazerial is a solid LBS. It can be called the case repurposation are Reportable (2.4	zardous and ha orting r nd Liab Quantit	Substance. An ass a particle size of requirements listed sility Act (Superfixy (RQ) must be a	equal to or larger ed at 40 CFR and). Releases to reported to the
Effective Date 11-1-02 Sup	ersedes 9-	5-85		IODINI	E		