MATERIAL SAFETY DATA SHEET



Date Issued: 03/09/2007 MSDS No: ENA Date Revised: 03/09/2007

Revision No: 2

1. PRODUCT AND COMPANY IDENTIFICATION

PRODUCT DESCRIPTION: Electroless Nickel Part A

MANUFACTURER

CASWELL INC. 7696 ROUTE 31 LYONS NY 14489

Emergency Contact: 8004249300 Product Stewardship: 3159461213 Transportation: 8004249300 Service Number: 3159461213

CASWELL INC. 7696 ROUTE 31 LYONS NY 14489

USA

Emergency Contact: CHEMTREC Emergency Phone: +1 703 527 3887 Service Number: +1 315 946 1213

Transportation Number: +1 703 527 3887

24 HR. EMERGENCY TELEPHONE NUMBERS

CHEMTREC: 1 800 424 9300

CHEMTREC INTERNATIONAL: 703 527 3887

2. HAZARDS IDENTIFICATION

POTENTIAL HEALTH EFFECTS

EYES: Contact may cause eye irritation.

SKIN: Long term exposure to skin may cause skin irritation and may cause sensitization or allergic

reactions resulting in chronic eczema or "nickel itch".

INGESTION: Irritating to mouth, throat and stomach.

INHALATION: Irritating to the nose, throat and respiratory tract.

SIGNS AND SYMPTOMS OF OVEREXPOSURE

SKIN: Substance causes moderate skin irritation.

CHRONIC EFFECTS: Frequent or prolonged contact may irritate the skin and cause a skin rash

(dermatitis).

CARCINOGENICITY: Possible cancer hazard - (contains material which) may cause cancer based on

animal data.

ROUTES OF ENTRY: Ingestion. Skin or Eye Contact

CANCER STATEMENT: Group 1 Cancer Hazard

IRRITANCY: Harmful by inhalation, contact with skin/eyes, and if swallowed.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Chemical Name	Wt.%	CAS	EINECS
Nickel Sulfate	45	007786-81-4	

4. FIRST AID MEASURES

EYES: Flush eye with water for 15 minutes. Get medical attention.

SKIN: Immediately wash skin with soap and plenty of water. Remove contaminated clothing. Get medical attention if symptoms occur. Wash clothing before reuse.

INGESTION: Do not induce vomiting. Give milk or water. Get immediate medical attention. Careful evacuation of stomach by medical personnel imperative.

5. FIRE FIGHTING MEASURES

FLAMMABLE LIMITS: 0 to 0

FLAMMABLE CLASS: NA = Not Applicable **EXTINGUISHING MEDIA:** Any available.

EXPLOSION HAZARDS: None

FIRE FIGHTING PROCEDURES: As in any fire, wear self-contained breathing apparatus pressure-demand, (MSHA/NIOSH approved or equivalent) and full protective gear.

FIRE FIGHTING EQUIPMENT: Any Available.

HAZARDOUS DECOMPOSITION PRODUCTS: Thermal decomposition will form oxides of nickel and sulfur.

6. ACCIDENTAL RELEASE MEASURES

SMALL SPILL: Clean up spills immediately, observing precautions in Protective Equipment section.

LARGE SPILL: Dike area to contain spill. Take precautions as necessary to prevent contamination of ground and surface waters. Recover spilled material on adsorbent, such as sawdust or vermiculite, and sweep into closed containers for disposal. After all visible traces, including ignitible vapors, have been removed thoroughly wet vacuum the area. Do not flush to sewer. If area of spill is porous, remove as much contaminated earth and gravel, etc. as necessary and place in closed containers for disposal.

7. HANDLING AND STORAGE

GENERAL PROCEDURES: Must be stored above 55F at all times.

HANDLING: Follow all MSDS/label precautions even after container is emptied because they may retain product residues.

STORAGE: Store above 55degF. **STORAGE TEMPERATURE:** (55°F)

SHELF LIFE: 1 Year

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

EXPOSURE GUIDELINES

OSHA HAZARDOUS COMPONENTS (29 CFR1910.1200)							
			EXPOSURE LIMITS				
			OSHA PEL		ACGIH TLV		
Chemical Name		ppm	mg/m³	ppm	mg/m³		
Nickel Sulfate	TWA		1		0.1		

ENGINEERING CONTROLS: Use only in a well ventilated area.

PERSONAL PROTECTIVE EQUIPMENT

EYES AND FACE: Wear safety glasses with side shields (or goggles) and a face shield.

SKIN: Where splashing is possible, full chemically resistant protective clothing (e.g. acid suit) and boots

are required.

RESPIRATORY: A respiratory protection program that meets OSHA 1910.134 and ANSI Z88.2 requirements must be followed whenever workplace conditions warrant a respirator's use.

PROTECTIVE CLOTHING: Wear suitable protective clothing at all times.

9. PHYSICAL AND CHEMICAL PROPERTIES

PHYSICAL STATE: Liquid

ODOR: None

APPEARANCE: Clear, green liquid.

COLOR: Translucent green.

pH: 3.5

BOILING POINT: (212°F) to (212°F)

FREEZING POINT: (55°F)

SOLUBILITY IN WATER: 100 at (70°F)

SPECIFIC GRAVITY: 1.340 (water=1)

10. STABILITY AND REACTIVITY

STABLE: Yes

HAZARDOUS POLYMERIZATION: No

STABILITY: Stable.

CONDITIONS TO AVOID: Excess heat

INCOMPATIBLE MATERIALS: Cyanides, strong alkalies.

11. TOXICOLOGICAL INFORMATION

ACUTE

ORAL LD₅₀: 264 mg/kg (rat)

CARCINOGENICITY

IARC: Yes.

NTP: Anticipated as nickel compound.

OSHA: Yes.

12. ECOLOGICAL INFORMATION

13. DISPOSAL CONSIDERATIONS

DISPOSAL METHOD: Consult appropriate federal, local regulations for disposal. Empty containers are subject to same regulations.

PRODUCT DISPOSAL: Follow directions in product literature.

EMPTY CONTAINER: Consult appropriate federal, local regulations for disposal. Empty containers are subject to same regulations.

14. TRANSPORT INFORMATION

DOT (DEPARTMENT OF TRANSPORTATION)

PROPER SHIPPING NAME: Nonhazardous

AIR (ICAO/IATA)

SHIPPING NAME: Nonhazardous

VESSEL (IMO/IMDG)

SHIPPING NAME: Nonhazardous

CANADA TRANSPORT OF DANGEROUS GOODS

SHIPPING NAME: Nonhazardous

15. REGULATORY INFORMATION

UNITED STATES

SARA TITLE III (SUPERFUND AMENDMENTS AND REAUTHORIZATION ACT)

311/312 HAZARD CATEGORIES: Toxic

FIRE: No PRESSURE GENERATING: No REACTIVITY: Yes ACUTE: No CHRONIC: Yes

313 REPORTABLE INGREDIENTS: All

CALIFORNIA PROPOSITION 65: WARNING:

THIS PRODUCT CONTAINS A CHEMICAL(S) KNOWN TO THE STATE OF CALIFORNIA TO CAUSE CANCER.

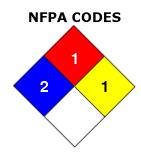
16. OTHER INFORMATION

APPROVED BY: L CASWELL TITLE: PRESIDENT

PREPARED BY: L CASWELL

REVISION SUMMARY: Revision #: 2 This MSDS replaces the March 09, 2007 MSDS. Any changes in information are as follows: In Section 2 Potential Health Effects - Eyes Potential Health Effects - Skin

HMIS RATING HEALTH: 2 FLAMMABILITY: 1 PHYSICAL HAZARD: 1 PERSONAL PROTECTION:



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