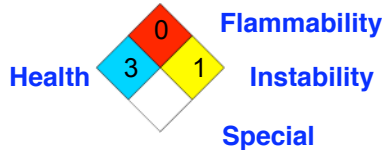


Material Safety Data Sheet

Emergency phone: US & Canada: 800 424-9300
Mexico: 01 800 022 1400, (55) 5559 1588



Health	3
Flammability	0
Physical hazards	1
Personal protection	

1. Product and company identification

Product name : CUBATH® M HY 70/30 SPECIAL

Product Code : 208826

Material uses : Specialty chemicals for the electronics and surface finishing industries.

Manufacturer : Enthone Inc
350 Frontage Road
West Haven, CT 06516
Phone: (203) 799-4917
Fax: (203) 799-8179
www.cooksonelectronics.com

Enthone OMI de Mexico S.A. de C.V.
Norte 59 No. 896
Col. Industrial Vallejo
Mexico, D.F. 02300
Mexico
Phone: 52 55 5078 3904
Fax: 52 555 567 6326
www.cooksonelectronics.com

Validation date : 6/29/2007. **Supersedes Date** : 4/12/2007.

Prepared by : T. Maturo
(203)-799-4917

2. Hazards identification

Physical state : Liquid. [Clear.]

Odor : Musty. [Slight]

OSHA/HCS status : This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

Emergency overview : DANGER !
Toxic by inhalation and if swallowed. Corrosive to the eyes, skin, respiratory system and digestive tract. Causes burns. Do not breathe vapor or mist. Do not ingest. Do not get in eyes or on skin or clothing. Contains material that can cause target organ damage. Contains material which can cause cancer. Risk of cancer depends on duration and level of exposure. Contains material which may cause heritable genetic effects, based on in vitro data. Contains material which can cause developmental abnormalities. Avoid exposure during pregnancy. Use only with adequate ventilation. Keep container tightly closed and sealed until ready for use. Wash thoroughly after handling.

Routes of entry : Dermal contact. Eye contact. Inhalation. Ingestion.

Potential acute health effects

Inhalation : Toxic by inhalation. Can cause target organ damage. Corrosive to the respiratory system. May cause severe irritation or burns. Exposure can cause lung irritation, chest pain and edema, which may be fatal.

2. Hazards identification

- Ingestion** : Toxic if swallowed. Corrosive to the digestive tract. May cause burns to mouth, throat and stomach. Can cause target organ damage. Adverse symptoms may include the following: nausea or vomiting stomach pains Ingestion may cause gastrointestinal irritation and diarrhea.
- Skin** : Corrosive to the skin. Causes burns. Adverse symptoms may include the following: blistering, redness, itching, swelling, pain
- Eyes** : Corrosive to eyes. Causes burns. Direct contact with the eyes can cause irreversible damage, including blindness.

Potential chronic health effects

- Chronic effects** : Adverse symptoms may include the following:
Eyes: blinking, redness or swelling, conjunctivitis. Causes severe burns. Skin: Defatting to the skin. Causes severe burns., skin lesion/eczema. Ingestion: nausea or vomiting, diarrhea, central nervous system depression, dizziness/vertigo, headache, euphoria, Lack of coordination and motor and sensory paralysis, personality/mood changes, loss of consciousness or coma and Possible death. Inhalation: bronchial constriction, pulmonary edema. Inhalation of high concentrations of vapor may affect the central nervous system. and Other Symptoms similar to those listed under ingestion. May cause specific developmental abnormalities. Prolonged exposure may cause damage to the teeth.
- Target organs** : Contains material which causes damage to the following organs: lungs, mucous membranes, upper respiratory tract, skin, eye, lens or cornea, teeth.
Contains material which may cause damage to the following organs: central nervous system (CNS).
- Carcinogenicity** : Contains material which can cause cancer. Risk of cancer depends on duration and level of exposure.
- Special remarks on chronic effects on humans** : **sulphuric acid**: (Carcinogen status relates to inhalation of mist form of sulfuric acid only)
- Mutagenicity** : Contains material which may cause heritable genetic effects, based on in vitro data.
- Developmental effects** : Contains material which can cause developmental abnormalities.
- Fertility effects** : No conclusive data is available to indicate product or any component present at greater than 0.1% may impair fertility.
- California Prop. 65** : **WARNING**: This product contains a chemical known to the State of California to cause cancer and birth defects or other reproductive harm.
- Medical conditions aggravated by over-exposure** : Pre-existing respiratory and digestive disorders and disorders involving any other target organs mentioned in this MSDS as being at risk may be aggravated by over-exposure to this product.

3. Composition/information on ingredients

<u>Name</u>	<u>CAS number</u>	<u>% by weight</u>
sulphuric acid	7664-93-9	1-10
ethanol	64-17-5	0.1-1.0

Any ingredient not listed in Section 3 is non-regulated or present in the product in concentrations below legal disclosure limits.

4. First aid measures

- Eye contact** : Get medical attention immediately. Chemical burns must be treated promptly by a physician. Check for and remove any contact lenses. Immediately flush eyes with running water for at least 30 minutes, keeping eyelids open. Provide a readily-accessible eyewash facility and quick-drench safety shower.

4 . First aid measures

- Skin contact** : Get medical attention immediately. Chemical burns must be treated promptly by a physician. Provide a readily-accessible eyewash facility and quick-drench safety shower. Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing or wear gloves. Continue to rinse for at least 15 minutes. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- Inhalation** : Get medical attention immediately. Chemical burns must be treated promptly by a physician. Move exposed person to fresh air. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. Move affected person to fresh air. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs.
- Ingestion** : Get medical attention immediately. Chemical burns must be treated promptly by a physician. Wash out mouth with water. Remove dentures if any. Move exposed person to fresh air. Keep person warm and at rest. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wear suitable protective clothing, gloves and eye/face protection. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. Wash contaminated clothing thoroughly with water before removing or wear gloves.

5 . Fire-fighting measures

- Flammability of the product** : In a fire or if heated, a pressure increase will occur and the container may burst.
- Extinguishing media**
- Suitable** : Use an extinguishing agent suitable for the surrounding fire.
- Not suitable** : None known.
- Special exposure hazards** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
- Hazardous combustion products:** : sulfur oxides
- Special remarks on fire hazards** : Non-flammable in the presence of the following materials or conditions: open flames, sparks and static discharge and heat.
- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

6 . Accidental release measures

- Personal precautions** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment (see section 8).
- Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
- Large spill** : Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see section 1 for emergency contact information and section 13 for waste disposal.
- Small spill** : Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble or absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

7 . Handling and storage

- Handling** : Put on appropriate personal protective equipment (see section 8). Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Avoid exposure during pregnancy. Do not get in eyes or on skin or clothing. Provide a readily-accessible eyewash facility and quick-drench safety shower. Do not breathe vapor or mist. Do not ingest. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Keep in the original container or approved alternative container. Containers should be kept closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.
- Storage** : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. Provide a readily-accessible eyewash facility and quick-drench safety shower.
Keep container tightly closed. Keep container in a cool, well-ventilated area.

8 . Exposure controls/personal protection

<u>Product name</u>	<u>CAS number</u>	<u>Exposure limits</u>
sulphuric acid	7664-93-9	ACGIH TLV (United States, 1/2006). Notes: Refers to Appendix A -- Carcinogens. Thoracic fraction. See Appendix C, paragraph B. Thoracic Particulate Mass TLVs (TPM-TLVs) for those materials that are hazardous when deposited anywhere within the lung airways and the gas-exchange region. Sulfuric acid contained in strong inorganic acid mists ACGIH 2004 Adoption TWA: 0.2 mg/m ³ 8 hour(s). NIOSH REL (United States, 12/2001). TWA: 1 mg/m ³ 10 hour(s). OSHA PEL (United States, 11/2006). TWA: 1 mg/m ³ 8 hour(s). OSHA PEL 1989 (United States, 3/1989). TWA: 1 mg/m ³ 8 hour(s).
ethanol	64-17-5	ACGIH TLV (United States, 1/2006). Notes: 1996 Adoption Refers to Appendix A -- Carcinogens. TWA: 1880 mg/m ³ 8 hour(s).

Continued on next page

8 . Exposure controls/personal protection

TWA: 1000 ppm 8 hour(s).

NIOSH REL (United States, 12/2001).

TWA: 1900 mg/m³ 10 hour(s).

TWA: 1000 ppm 10 hour(s).

OSHA PEL (United States, 11/2006).

TWA: 1900 mg/m³ 8 hour(s).

TWA: 1000 ppm 8 hour(s).

OSHA PEL 1989 (United States, 3/1989).

TWA: 1900 mg/m³ 8 hour(s).

TWA: 1000 ppm 8 hour(s).

Consult local authorities for acceptable exposure limits.

Recommended monitoring procedures : If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment.

Engineering measures : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. Provide a readily-accessible eyewash facility and quick-drench safety shower.

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location. Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Remove/Take off immediately all contaminated clothing. Contaminated work clothing should not be allowed out of the workplace.

Personal protection

Respiratory : Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

Hands : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. The user must check that the final choice of type of glove selected for handling this product is the most appropriate and takes into account the particular conditions of use, as included in the user's risk assessment.

Eyes : Avoid contact with eyes. Direct contact with the eyes can cause irreversible damage, including blindness.

Skin : Avoid contact with skin and clothing. Wear protective clothing. Body garments used should be based upon the task being performed (e.g., lab coat, chemical resistant protective suit, sleevelets, synthetic apron, gauntlets) to avoid exposed skin surfaces. Wash contaminated clothing thoroughly with water before removing or wear gloves.

Environmental exposure controls : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

9 . Physical and chemical properties

Physical state	: Liquid. [Clear.]
Flash point	: Not available.
Auto-ignition temperature	: Not available.
Flammable limits	: Not available.
Color	: Colorless.
Odor	: Musty. [Slight]
pH	: <1
Boiling/condensation point	: Not available.
Melting/freezing point	: Not available.
Relative density	: 1.025
Vapor pressure	: Not available.
Vapor density	: Not available.
Odor threshold	: Not available.
Evaporation rate	: Not available.
VOC	: 1.3 %
Solubility	: Easily soluble in the following materials: cold water and hot water.

10 . Stability and reactivity

Stability	: The product is stable. Under normal conditions of storage and use, hazardous polymerization will not occur.
Conditions to avoid	: No specific data.
Incompatibility with various substances:	: Reactive with oxidizing agents, alkalis.
Hazardous decomposition products	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.
Other Hazardous decomposition products	: carbon oxides (CO, CO ₂), sulfur oxides (SO ₂ , SO ₃ etc.)
Hazardous polymerization	: Will not occur.

11 . Toxicological information

Acute toxicity

Product/ingredient name	CAS number	Result	Species	Dose	Exposure
ethanol	64-17-5	LD50 Oral	Mouse	3450 mg/kg	-
		LD50 Oral	Rat	7060 mg/kg	-
		LD50 Oral	Rabbit	6300 mg/kg	-
		LD50 Oral	Rat	7 g/kg	-
		LDLo Oral	Child	2 g/kg	-
		LDLo Oral	Human	1400 mg/kg	-
		TDLo Multiple	Man - Male	3660 mg/kg	-
		TDLo Oral	Man - Male	0.8 g/kg	-
		TDLo Oral	Woman - Female	0.7 g/kg	-
		sulphuric acid	7664-93-9	LD50 Oral	Rat
LD50 Oral	Rat			350 mg/kg	-
LDLo	Man - Male			135 mg/kg	-
Unreported					
LC50	Rat			510 mg/m ³	2 hours
Inhalation Vapor					
LC50	Mouse	320 mg/m ³	2 hours		
Inhalation					

11 . Toxicological information

Vapor
LC50
Inhalation
Vapor
Mouse 160 mg/m³ 4 hours

Carcinogenicity

Classification

Product/ingredient name	CAS number	ACGIH	IARC	EPA	NIOSH	NTP	OSHA
sulphuric acid	7664-93-9	A2	1	-	-	Proven.	-
ethanol	64-17-5	A4	-	-	-	-	-

Mutagenicity

Product/ingredient name	CAS number	Test	Experiment	Result
ethanol	64-17-5	-	In vitro; Mammalian-Human; Somatic	Positive
		-	In vitro; Mammalian-Animal; Somatic	Positive

Reproductive toxicity

Product/ingredient name	CAS number	Maternal toxicity	Fertility	Development toxin	Species	Dose	Exposure
ethanol	64-17-5	-	-	Equivocal	Woman	Oral: 250 mg/kg	-
		-	-	Equivocal	Woman	Oral: 41 g/kg	-

12 . Ecological information

Aquatic ecotoxicity

Product/ingredient name	CAS number	Test	Result	Species	Exposure
ethanol	64-17-5	Intoxication	Acute EC50 >100 mg/L	Daphnia	48 hours
		Intoxication	Acute EC50 9.3 mg/L	Daphnia	48 hours
		Physiology	Acute EC50 2 mg/L	Daphnia	48 hours
		Mortality	Acute LC50 13000 mg/L	Fish	96 hours
		Mortality	Acute LC50 >100 mg/L	Fish	96 hours
		Mortality	Acute LC50 >100 mg/L	Daphnia	96 hours


13 . Disposal considerations

Waste disposal : The generation of waste should be avoided or minimized wherever possible. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Disposal should be in accordance with applicable regional, national and local laws and regulations.

Refer to Section 7: HANDLING AND STORAGE and Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION for additional handling information and protection of employees.

14 . Transport information

Regulatory information	UN number	Proper shipping name	Classes	PG* Label	Additional information
DOT Classification	UN2796	SULFURIC ACID SOLUTION	8	II 	ERG# 157

PG* : Packing group

15 . Regulatory information

United States

HCS Classification : Toxic material
Corrosive material
Carcinogen
Target organ effects

U.S. Federal regulations All ingredients comply with applicable rules or orders under United States TSCA.
United States inventory (TSCA 8b): All components are listed or exempted.
TSCA 5(a)2 proposed significant rules: No products were found.
TSCA 5(a)2 final significant rules: 2-methoxyethanol

SARA 313

	Product name	CAS number	Concentration
Form R - Reporting requirements	: sulphuric acid	7664-93-9	1-10
Supplier notification	: sulphuric acid	7664-93-9	1-10

California Prop. 65

WARNING: This product contains a chemical known to the State of California to cause cancer and birth defects or other reproductive harm.

Canada

WHMIS (Canada) : Class D-1A: Material causing immediate and serious toxic effects (Very toxic).
Class D-2A: Material causing other toxic effects (Very toxic).
Class E: Corrosive material

Canada inventory : **Canada inventory:** Not determined.

16 . Other information

Definition of Terms

ACGIH	American Conference of Governmental Industrial Hygienists
Ceiling	Maximum exposure limit defined by OSHA
CAS	Chemical Abstract Service
IARC	International Agency for Research on Cancer
NIOSH	National Institute for Occupational Safety and Health
NTP	National Toxicology Program
OSHA	Occupational Safety and Health Administration
PEL	Permissible Exposure Limit
REL	Recommended Exposure Limit
RTK	Right to Know
SARA	Superfund Amendments and Reauthorization Act
STEL	Short Term Exposure Limit
TLV	ACGIH Threshold Limit Value
TLV-C	ACGIH Threshold Limit Value, Ceiling
TRADE SECRET	Claimed as allowed under 29CFR§1910.1200
TSCA	Toxic Substances Control Act
PPE	Personal Protection Equipment
CEPA	Canadian Environmental Protection Act
DSL	Domestic Substance List
NDSL	Non-Domestic Substance List

Continued on next page

16 . Other information

NSN

New Substance Notification Rules

Disclaimer

This Material Safety Data Sheet may be used to comply with OSHA's Hazard Communication Standard, 29CFR§1910.1200. This Material Safety Data Sheet may also be used to comply with the requirements of Workplace Hazardous Materials Information System, of the Controlled Products Regulations, under the Hazardous Products Act. Enthone furnishes the data contained herein in good faith without liability or legal responsibility for same whatsoever, and no warranty or guarantee, express or implied, is made with respect to such data; nor does Enthone grant permission, recommendation, or inducement to infringe any patent whether owned by Enthone or others. The data is offered solely for your information and consideration. Since conditions of use are beyond Enthone's control, user assumes all responsibility and risk.



Cookson Electronics