

**XIAMETER(R) RTV-4250-S KIT GREEN (BASE
information is below)**

Version 1.3	Revision Date: 09/21/2015	SDS Number: 808599-00004	Date of last issue: 03/26/2015 Date of first issue: 11/21/2014
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SECTION 1. IDENTIFICATION

Product name : XIAMETER(R) RTV-4250-S KIT GREEN (BASE information is below)

Product code : 000000000004107170

Manufacturer or supplier's details

Company name of supplier : Dow Corning Corporation

Address : South Saginaw Road
Midland Michigan 48686

PO box : 65091

Telephone : (989) 496-6000

Emergency telephone : 24 Hour Emergency Telephone : (989) 496-5900
CHEMTREC : (800) 424-9300

Recommended use of the chemical and restrictions on use

Recommended use : Polymer

SECTION 2. HAZARDS IDENTIFICATION**GHS Classification**

Not a hazardous substance or mixture.

GHS Label element

Not a hazardous substance or mixture.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Chemical nature : Silicone elastomer

Hazardous ingredients

Chemical name	CAS-No.	Concentration (% w/w)
Hexamethyldisilazane reaction with Silica	68909-20-6	>= 30 - < 50
Zircon	14940-68-2	>= 1 - < 5

SECTION 4. FIRST AID MEASURES

If inhaled : If inhaled, remove to fresh air.

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	Get medical attention if symptoms occur.
In case of skin contact	: Wash with water and soap as a precaution. Get medical attention if symptoms occur.
In case of eye contact	: Flush eyes with water as a precaution. Get medical attention if irritation develops and persists.
If swallowed	: If swallowed, DO NOT induce vomiting. Get medical attention if symptoms occur. Rinse mouth thoroughly with water.
Most important symptoms and effects, both acute and delayed	: None known.
Protection of first-aiders	: No special precautions are necessary for first aid responders.
Notes to physician	: Treat symptomatically and supportively.

SECTION 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media	: Water spray Alcohol-resistant foam Carbon dioxide (CO ₂) Dry chemical
Unsuitable extinguishing media	: None known.
Specific hazards during fire fighting	: Exposure to combustion products may be a hazard to health.
Hazardous combustion products	: Carbon oxides Silicon oxides Formaldehyde Nitrogen oxides (NO _x)
Specific extinguishing methods	: Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. Use water spray to cool unopened containers. Remove undamaged containers from fire area if it is safe to do so. Evacuate area.
Special protective equipment for fire-fighters	: Wear self-contained breathing apparatus for firefighting if necessary. Use personal protective equipment.

SECTION 6. ACCIDENTAL RELEASE MEASURES

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- Personal precautions, protective equipment and emergency procedures : Follow safe handling advice and personal protective equipment recommendations.
- Environmental precautions : Discharge into the environment must be avoided.
Prevent further leakage or spillage if safe to do so.
Prevent spreading over a wide area (e.g. by containment or oil barriers).
Retain and dispose of contaminated wash water.
Local authorities should be advised if significant spillages cannot be contained.
- Methods and materials for containment and cleaning up : Soak up with inert absorbent material.
For large spills, provide diking or other appropriate containment to keep material from spreading. If diked material can be pumped, store recovered material in appropriate container.
Clean up remaining materials from spill with suitable absorbent.
Local or national regulations may apply to releases and disposal of this material, as well as those materials and items employed in the cleanup of releases. You will need to determine which regulations are applicable.
Sections 13 and 15 of this SDS provide information regarding certain local or national requirements.

SECTION 7. HANDLING AND STORAGE

- Technical measures : See Engineering measures under EXPOSURE CONTROLS/PERSONAL PROTECTION section.
- Local/Total ventilation : Use only with adequate ventilation.
- Advice on safe handling : Handle in accordance with good industrial hygiene and safety practice.
Take care to prevent spills, waste and minimize release to the environment.
- Conditions for safe storage : Keep in properly labeled containers.
Store in accordance with the particular national regulations.
- Materials to avoid : Do not store with the following product types:
Strong oxidizing agents

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION
Ingredients with workplace control parameters

Ingredients	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
Hexamethyldisilazane reaction	68909-20-6	TWA (Dust)	20 Million partic-	OSHA Z-3

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with Silica			les per cubic foot (Silica)	
		TWA (Dust)	80 mg/m3 / %SiO2 (Silica)	OSHA Z-3
Zircon	14940-68-2	TWA	5 mg/m3 (Zirconium)	OSHA Z-1
		TWA	5 mg/m3 (Zirconium)	ACGIH
		STEL	10 mg/m3 (Zirconium)	ACGIH
		TWA	5 mg/m3 (Zirconium)	NIOSH REL
		ST	10 mg/m3 (Zirconium)	NIOSH REL

Engineering measures : Processing may form hazardous compounds (see section 10).
 Ensure adequate ventilation, especially in confined areas.
 Minimize workplace exposure concentrations.
 Dust formation may be relevant in the processing of this product. In addition to substance-specific OELs, general limitations of concentrations of particulates in the air at workplaces have to be considered in workplace risk assessment. Relevant limits include: OSHA PEL for Particulates Not Otherwise Regulated of 15 mg/m3 - total dust, 5 mg/m3 - respirable fraction; and ACGIH TWA for Particles (insoluble or poorly soluble) Not Otherwise Specified of 3 mg/m3 - respirable particles, 10 mg/m3 - inhalable particles.

Personal protective equipment

Respiratory protection : General and local exhaust ventilation is recommended to maintain vapor exposures below recommended limits. Where concentrations are above recommended limits or are unknown, appropriate respiratory protection should be worn. Follow OSHA respirator regulations (29 CFR 1910.134) and use NIOSH/MSHA approved respirators. Protection provided by air purifying respirators against exposure to any hazardous chemical is limited. Use a positive pressure air supplied respirator if there is any potential for uncontrolled release, exposure levels are unknown, or any other circumstance where air purifying respirators may not provide adequate protection.

Hand protection

Remarks : Wash hands before breaks and at the end of workday.

Eye protection : Wear the following personal protective equipment:
 Safety glasses

Skin and body protection : Skin should be washed after contact.

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Hygiene measures : Ensure that eye flushing systems and safety showers are located close to the working place.
When using do not eat, drink or smoke.
Wash contaminated clothing before re-use.
These precautions are for room temperature handling. Use at elevated temperature or aerosol/spray applications may require added precautions.
For further information regarding the use of silicones / organic oils in consumer aerosol applications, please refer to the guidance document regarding the use of these type of materials in consumer aerosol applications that has been developed by the silicone industry (www.SEHSC.com) or contact the Dow Corning customer service group.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	: liquid
Color	: off-white
Odor	: none
Odor Threshold	: No data available
pH	: No data available
Melting point/freezing point	: No data available
Initial boiling point and boiling range	: > 100 °C
Flash point	: > 100 °C Method: closed cup
Evaporation rate	: No data available
Flammability (solid, gas)	: Not applicable
Upper explosion limit	: No data available
Lower explosion limit	: No data available
Vapor pressure	: No data available
Relative vapor density	: No data available
Relative density	: 1.15
Solubility(ies) Water solubility	: No data available
Partition coefficient: n-	: No data available

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octanol/water

Autoignition temperature : No data available

Decomposition temperature : No data available

Viscosity

Viscosity, dynamic : 25,000 mPa.s

Explosive properties : Not explosive

Oxidizing properties : The substance or mixture is not classified as oxidizing.

Molecular weight : No data available

SECTION 10. STABILITY AND REACTIVITY

Reactivity : Not classified as a reactivity hazard.

Chemical stability : Stable under normal conditions.

Possibility of hazardous reactions : Can react with strong oxidizing agents.
When heated to temperatures above 150 °C (300 °F) in the presence of air, product can form formaldehyde vapors. Safe handling conditions may be maintained by keeping vapor concentrations within the occupational exposure limit for formaldehyde.
Formaldehyde may cause cancer. It is also toxic by inhalation, skin absorption and ingestion, corrosive to skin and eyes, and may cause skin sensitization and respiratory irritation. See OSHA formaldehyde standard, 29 CFR 1910.1048
Hazardous decomposition products will be formed at elevated temperatures.

Conditions to avoid : None known.

Incompatible materials : Oxidizing agents

Hazardous decomposition products

Thermal decomposition : Formaldehyde

SECTION 11. TOXICOLOGICAL INFORMATION**Information on likely routes of exposure**

Inhalation

Skin contact

Ingestion

Eye contact

Acute toxicity

Not classified based on available information.

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Ingredients:**Hexamethyldisilazane reaction with Silica:**

Acute oral toxicity : LD50 (Rat): > 5,000 mg/kg
Assessment: The substance or mixture has no acute oral toxicity
Remarks: Based on data from similar materials

Zircon:

Acute oral toxicity : LD50 (Rat): > 5,000 mg/kg
Remarks: Based on data from similar materials

Acute inhalation toxicity : LC50 (Rat): > 4.3 mg/l
Exposure time: 4 h
Test atmosphere: dust/mist
Method: OECD Test Guideline 436
Assessment: The substance or mixture has no acute inhalation toxicity
Remarks: Based on data from similar materials

Skin corrosion/irritation

Not classified based on available information.

Ingredients:**Hexamethyldisilazane reaction with Silica:**

Assessment: Repeated exposure may cause skin dryness or cracking.

Zircon:

Species: Rabbit
Method: OECD Test Guideline 404
Result: No skin irritation
Remarks: Based on data from similar materials

Serious eye damage/eye irritation

Not classified based on available information.

Ingredients:**Hexamethyldisilazane reaction with Silica:**

Species: Rabbit
Result: No eye irritation
Remarks: Based on data from similar materials

Zircon:

Species: Rabbit
Result: No eye irritation
Remarks: Based on data from similar materials

Respiratory or skin sensitization

Skin sensitization: Not classified based on available information.

Respiratory sensitization: Not classified based on available information.

Ingredients:**Zircon:**

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Test Type: Maximization Test
Routes of exposure: Skin contact
Species: Guinea pig
Result: negative
Remarks: Based on data from similar materials

Germ cell mutagenicity

Not classified based on available information.

Ingredients:**Hexamethyldisilazane reaction with Silica:**

Genotoxicity in vitro : Test Type: Bacterial reverse mutation assay (AMES)
Result: negative
Remarks: Based on data from similar materials

Zircon:

Genotoxicity in vitro : Test Type: Chromosome aberration test in vitro
Method: OECD Test Guideline 473
Result: negative
Remarks: Based on data from similar materials

Genotoxicity in vivo : Test Type: Mutagenicity (in vivo mammalian bone-marrow
cytogenetic test, chromosomal analysis)
Species: Rat
Application Route: inhalation (dust/mist/fume)
Result: negative
Remarks: Based on data from similar materials

Carcinogenicity

Not classified based on available information.

Ingredients:**Zircon:**

Species: Rat
Application Route: Ingestion
Exposure time: 103 weeks
Result: negative
Remarks: Based on data from similar materials

IARC

No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

OSHA

No ingredient of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.

NTP

No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

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Reproductive toxicity

Not classified based on available information.

Ingredients:**Zircon:**

Effects on fetal development : Test Type: Embryo-fetal development
Species: Rat
Application Route: Ingestion
Result: negative
Remarks: Based on data from similar materials

STOT-single exposure

Not classified based on available information.

STOT-repeated exposure

Not classified based on available information.

Ingredients:**Zircon:**

Routes of exposure: inhalation (dust/mist/fume)
Assessment: No significant health effects observed in animals at concentrations of 0.2 mg/l/6h/d or less.

Repeated dose toxicity**Ingredients:****Zircon:**

Species: Rat
NOAEL: > 100.8 mg/m³
Application Route: inhalation (dust/mist/fume)
Exposure time: 30 Days
Remarks: Based on data from similar materials

Aspiration toxicity

Not classified based on available information.

Product:

No aspiration toxicity classification

SECTION 12. ECOLOGICAL INFORMATION**Ecotoxicity****Ingredients:****Zircon:**

Toxicity to fish : LC50 (Danio rerio (zebra fish)): > 100 mg/l
Exposure time: 96 h
Method: OECD Test Guideline 203
Remarks: Based on data from similar materials

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Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): > 100 mg/l
Exposure time: 48 h
Remarks: Based on data from similar materials

Toxicity to algae : NOEC (Chlorella vulgaris (Fresh water algae)): > 200 mg/l
Exposure time: 15 d
Remarks: Based on data from similar materials

Persistence and degradability

No data available

Bioaccumulative potential

No data available

Mobility in soil

No data available

Other adverse effects

No data available

SECTION 13. DISPOSAL CONSIDERATIONS**Disposal methods**

Resource Conservation and Recovery Act (RCRA) : This product has been evaluated for RCRA characteristics and does not meet the criteria of hazardous waste if discarded in its purchased form.

Waste from residues : Dispose of in accordance with local regulations.

Contaminated packaging : Empty containers should be taken to an approved waste handling site for recycling or disposal.
If not otherwise specified: Dispose of as unused product.

SECTION 14. TRANSPORT INFORMATION**International Regulation****UNRTDG**

Not regulated as a dangerous good

IATA-DGR

Not regulated as a dangerous good

IMDG-Code

Not regulated as a dangerous good

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

Domestic regulation**49 CFR**

Not regulated as a dangerous good

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SECTION 15. REGULATORY INFORMATION
EPCRA - Emergency Planning and Community Right-to-Know
CERCLA Reportable Quantity

This material does not contain any components with a CERCLA RQ.

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 311/312 Hazards : No SARA Hazards

SARA 302 : No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

SARA 313 : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

US State Regulations
Pennsylvania Right To Know

Dimethyl Siloxane, Dimethylvinylsiloxyl-terminated	68083-19-2	50 - 70 %
Hexamethyldisilazane reaction with Silica	68909-20-6	30 - 50 %
Dimethyl, methylhexenyl siloxane, dimethylhexenyl-terminated	144669-04-5	5 - 10 %

New Jersey Right To Know

Dimethyl Siloxane, Dimethylvinylsiloxyl-terminated	68083-19-2	50 - 70 %
Hexamethyldisilazane reaction with Silica	68909-20-6	30 - 50 %
Dimethyl, methylhexenyl siloxane, dimethylhexenyl-terminated	144669-04-5	5 - 10 %
Zircon	14940-68-2	1 - 5 %

California Prop. 65 : This product does not contain any chemicals known to the State of California to cause cancer, birth, or any other reproductive defects.

The ingredients of this product are reported in the following inventories:

KECI : All ingredients listed, exempt or notified.

REACH : All ingredients (pre-)registered or exempt.

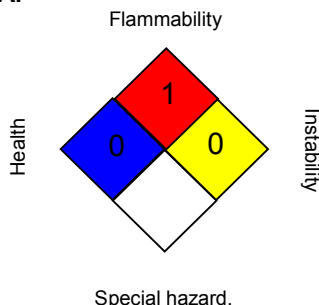
TSCA : All chemical substances in this material are included on or exempted from listing on the TSCA Inventory of Chemical Substances.

AICS : All ingredients listed or exempt.

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IECSC	: All ingredients listed or exempt.
PICCS	: All ingredients listed or exempt.
DSL	: All chemical substances in this product comply with the CEPA 1999 and NSNR and are on or exempt from listing on the Canadian Domestic Substances List (DSL).
ENCS/ISHL	: All components are listed on ENCS/ISHL or exempted from inventory listing.

SECTION 16. OTHER INFORMATION
Further information
NFPA:

HMIS III:

HEALTH	0
FLAMMABILITY	1
PHYSICAL HAZARD	0

0 = not significant, 1 = Slight,
 2 = Moderate, 3 = High
 4 = Extreme, * = Chronic

Full text of other abbreviations

ACGIH	: USA. ACGIH Threshold Limit Values (TLV)
NIOSH REL	: USA. NIOSH Recommended Exposure Limits
OSHA Z-1	: USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
OSHA Z-3	: USA. Occupational Exposure Limits (OSHA) - Table Z-3 Mineral Dusts
ACGIH / TWA	: 8-hour, time-weighted average
ACGIH / STEL	: Short-term exposure limit
NIOSH REL / TWA	: Time-weighted average concentration for up to a 10-hour workday during a 40-hour workweek
NIOSH REL / ST	: STEL - 15-minute TWA exposure that should not be exceeded at any time during a workday
OSHA Z-1 / TWA	: 8-hour time weighted average
OSHA Z-3 / TWA	: 8-hour time weighted average

AICS - Australian Inventory of Chemical Substances; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Sub-

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stances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

Sources of key data used to compile the Material Safety Data Sheet : Internal technical data, data from raw material SDSs, OECD eChem Portal search results and European Chemicals Agency, <http://echa.europa.eu/>

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Items where changes have been made to the previous version are highlighted in the body of this document by two vertical lines.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and shall not be considered a warranty or quality specification of any type. The information provided relates only to the specific material identified at the top of this SDS and may not be valid when the SDS material is used in combination with any other materials or in any process, unless specified in the text. Material users should review the information and recommendations in the specific context of their intended manner of handling, use, processing and storage, including an assessment of the appropriateness of the SDS material in the user's end product, if applicable.

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